

# Laser-Settings

Stand: März 2024

Name	Vektor			Raster	
	Speed	Power	Frequency	Speed	Power
MDF 2 mm Cut	60	100	3500		
MDF 3 mm Cut	35	100	3500		
MDF 3 mm Combi	35	100	3500	20	100
MDF 4 mm Cut	20	100	3500		
MDF 5 mm Cut	15	100	3500		
Sperrholz 1 mm Cut	80	100	5000		
Sperrholz 2 mm Cut	50	100	5000		
Sperrholz 3 mm Cut	30	100	5000		
Sperrholz 3 mm Combi	30	100	5000	20	100
Sperrholz 4 mm Cut	25	100	5000		
Sperrholz 5 mm Cut	18	100	5000		
Acryl 2 mm Cut	45	100	5000		
Acryl 3 mm Cut	35	100	5000		
Acryl 3 mm Combi	35	100	5000	20	100
Acryl 4 mm Cut	30	100	5000		
Karton 120 g/qm Cut	100	10	2500		
Karton 160 g/qm Cut	100	12	2500		
Karton 200 g/qm Cut	100	15	2500		
Karton 300 g/qm Cut	90	35	2500		
Karton 300 g/qm Combi	90	35	2500	70	100
Papier 80 g/qm Cut	100	7	2500		
Alu eloxiert Combi	60	90	2800	60	70
Stempelgummi Raster				12	100
Vollholz Gravur				100	76
Vollholz Gravur/Vektor	100	8	2500	100	90